

ALLIS ROLLER, LLC

SUSTAINABILITY REPORT

2026

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At Allis Roller, sustainability means operating responsibly, protecting our people and environment, and continuously improving how we manufacture products for our customers. We take a practical, operations-driven approach—focused on compliance, efficiency, and long-term value.

In 2024, Allis Roller completed a formal sustainability assessment in partnership with WMEP Manufacturing Solutions and the Wisconsin Sustainable Business Council. This assessment evaluated our current practices, identified material environmental and social priorities, and established a roadmap aligned with customer, industry, and regulatory expectations.

Sustainability Statement:

Allis Roller is dedicated to sustainable manufacturing, prioritizing environmental stewardship, energy efficiency, and waste reduction. We utilize eco-friendly materials and technologies, support local communities, and continuously innovate processes to minimize our ecological footprint while fostering a healthy workplace and contributing positively to global sustainability goals.

Mission Statement:

Allis Roller's mission is to be a trusted manufacturing partner delivering high-quality components with precision, reliability, and efficiency. We are committed to innovation, customer satisfaction, and continuous improvement, ensuring durable and cost-effective solutions that drive our customers' success.

Vision Statement:

Allis Roller's vision is to drive growth through innovation, advanced manufacturing processes, market diversification, and strategic expansion. We aim to invest in productivity driving technologies, enhanced automation, and refine our manufacturing capabilities to exceed industry standards. By fostering a culture of customer satisfaction and continuous improvement, we will drive growth through strengthened partnerships and the expansion of our customer base.

Quality Policy:

Allis-Roller is committed to meeting customer requirements and increasing customer satisfaction through continual improvement of its products, services, and the quality management system.

Allis-Roller adheres to the following Quality Policy:

“To continuously seek innovative ways to provide the best quality products and turn-key services at globally competitive prices for our customers by further developing new technologies and building trust and teamwork among our employees.”

Environmental Responsibility

We are committed to minimizing environmental impact through responsible resource management and disciplined compliance. Key focus areas include:

- Air emissions management and reporting, including annual air emissions inventory reporting, compliance monitoring, and certification in accordance with Wisconsin DNR requirements
- Waste reduction and reuse, including the use of uniform laundry services and laundered shop rags, towels, and absorbent mats to reduce disposable waste
- Stormwater and wastewater management in compliance with applicable permits and our Storm Water Pollution Prevention Plan (SWPPP)
- Energy and resource efficiency, including improved tracking of energy use and process inputs
- Packaging optimization, including reuse and returnable shipping materials where feasible

These practices support regulatory compliance while improving operational efficiency and reducing environmental risk.

Our People and Community

Our employees are central to our success. We prioritize employee health and safety, training, and engagement as essential elements of sustainable operations.

We also actively support workforce development and community engagement by:

- Participating in regional manufacturing and technical education initiatives, including partnerships with GPS Education Partners and Milwaukee Area Technical College
- Hosting and participating in local business and industrial consortium meetings to promote collaboration, safety, and shared best practices within the Franklin Business Park and surrounding community
- We are members of professional organizations including: Wisconsin Manufacturers and Commerce(WMC), Agriculture Equipment Manufacturers(AEM), and Metropolitan Milwaukee Association of Commerce (MMAC).

Governance

Allis Roller is committed to ethical business practices and responsible supply chain management. We support customer sustainability expectations and disclosure requirements, including participation in customer-driven frameworks such as EcoVadis or others as requested.

Our sustainability program is designed to scale appropriately with our operations and customer needs, without overextending beyond what is practical or meaningful.

Continuous Improvement

Sustainability at Allis Roller is an ongoing process. Guided by formal assessment, regulatory requirements, and customer expectations, we continue to identify and implement improvements that reduce risk, enhance efficiency, and strengthen long-term performance.